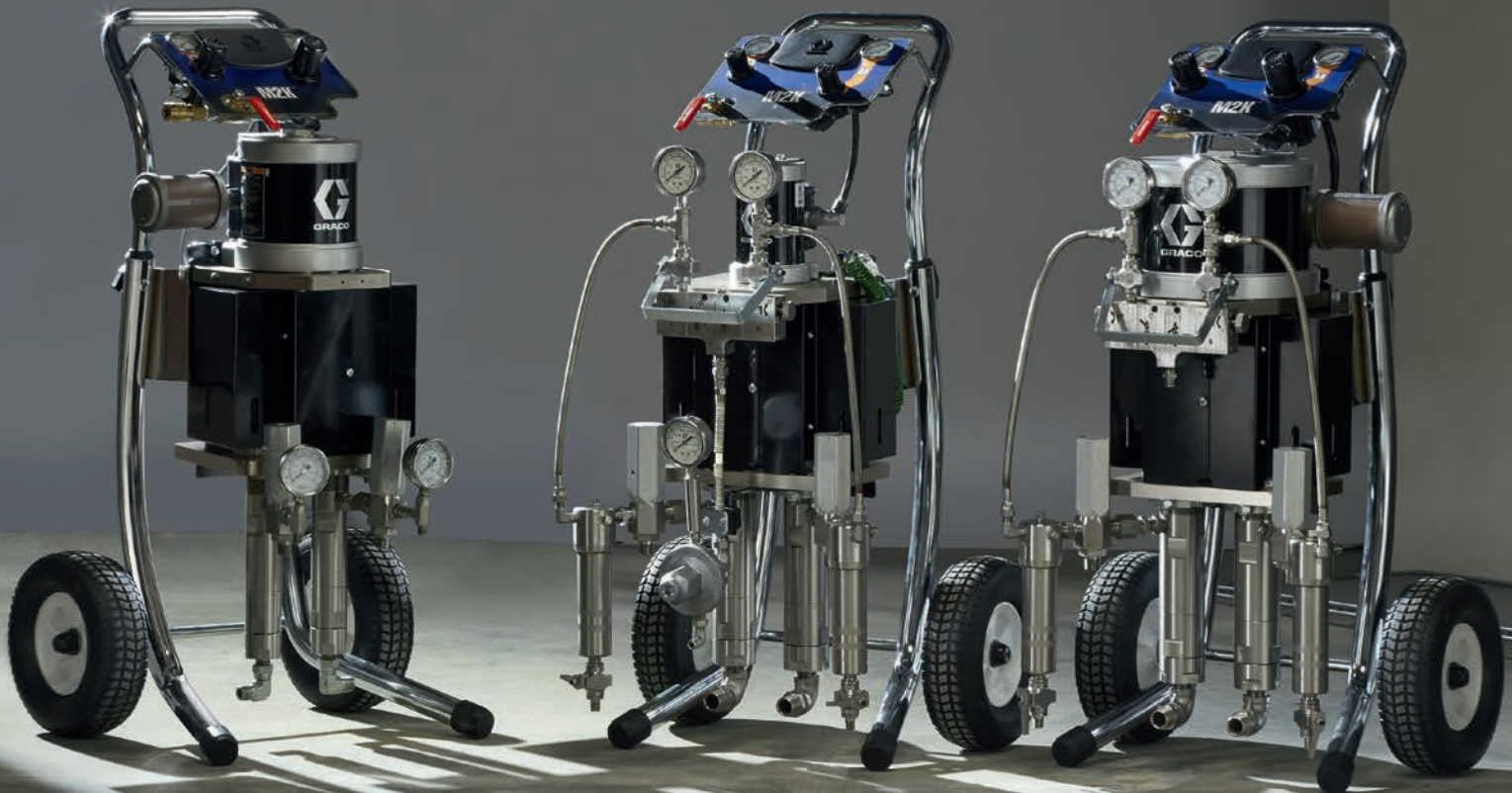




# M2K Plural Component Sprayers

Entry-Level Mechanical Sprayers for Finishing Applications



- A smart alternative to hand mixing
- Easy and affordable plural component, fixed ratio sprayer
- Reduce waste by mixing and spraying on demand
- Increase mixed material accuracy to improve finish quality and reduce material waste compared to hand mixing
- Compact size makes it faster and easier to flush, saving you time and money
- Ideal solution for low volume two component epoxy, polyurethane and polyester materials

PROVEN QUALITY. LEADING TECHNOLOGY.

# Entry-Level Plural Component Sprayer

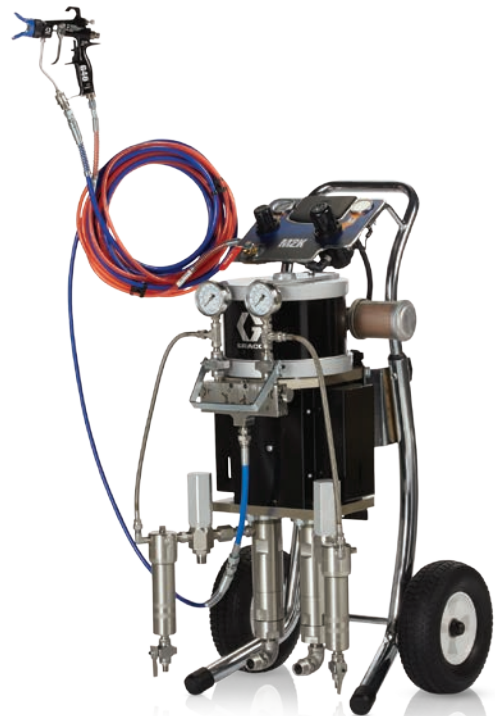
## A Smart Alternative to Hand Mixing

The M2K is an easy-to-use 2K proportioning system that has all you need in one small package. This fixed ratio machine keeps your mix ratio consistent while only mixing what you use. Plus it eliminates all of the wasted material and clean-up associated with hand mixing – saving you precious time and money.



### M2K Air Spray

Ideal for low pressure applications where a high quality finish is required.



### M2K Air-Assist

For low to high fluid viscosity and maximum fluid pressure of 206 bar (3000 psi). Use in air-assist spray applications for increased transfer efficiency.

### M2K for Polyester

Used to manage split batch polyester materials. The remote mix manifold minimizes mix material flush waste.



### M2K Airless (not shown)

Ideal for quickly applying high volumes of coatings to large surfaces. Most often used to apply protective, rather than decorative coatings.

### Air Controls

- Easily adjust fluid and air pressure to get the spray pattern you want

### Pump Air Motor and Lowers

- Built with Merkur™ components for long life
- Stainless steel fluid section is compatible with a broad range of materials
- Pump lowers are configured to achieve your fixed mixed ratio requirements



### Polyester Configuration

- Specifically designed to manage split batch polyester materials in 1:1 ratio
- Reduce material waste and flushing time with the small lower size
- Manage short pot life material with the remote mix manifold



### Mix Manifold

- Accurately dispenses A and B fluids to the static mix tube
- Choose to use mix manifold remotely to reduce solvent and material waste
- Easy operation with two position lever – switch between flush and spray modes
- Minimize flushing waste by mixing material on demand
- Monitor performance with pressure gages



### Pressure Relief Valve

### Fluid Filter and Drain Valve

- Easy fluid filters and draining

### Optional Accessories

- 5 liter material hopper
- Optional flush pumps – select low pressure or high pressure
- Circulation kit makes pump priming and flushing easier





# M2K Plural Component Sprayers

## Entry-Level Mechanical Sprayers for Finishing Applications

### Ordering Information and Technical Specifications

#### Accessories

##### Flush Pumps

17D473 Low Pressure  
Flush Pump

17D472 High Pressure  
Flush Pump

##### Hopper Kit

256410 5 liter  
polyethylene

##### Mounting

289694 Cart Kit

24A578 Wall Mount Bracket

##### Fluid Hoses

235339 7.5 m (25 ft)  
Low Pressure  
Fluid Hose

241812 7.5 m (25 ft)  
High Pressure  
Fluid Hose

##### Other

24X481 Circulation Kit

#### Related Manuals

333309 M2K Spray Packages,  
wall and cart

334625 Mix manifold,  
wall and cart

3A0732 Flush kit, Merkur ES

308652 Flush kit, Husky 215

Part Number	Type	Mix Ratio	Cart	Wall	AirPro Gun	G40 Gun	XTR Gun	Silver Plus Gun	Standard Mix Manifold	Remote Mix Manifold	Max Fluid Working Pressure bar (psi)	Max Flow Rate at 20 cpm (l/min)	Pump Air Consumption @ 20 cpm and Max Air pressure. **
24V868	Air Spray	1:1	•		•				•		16 (225)*	2	0.08 m <sup>3</sup> /min (3 scfm)
24V869	Air Spray	2:1	•		•				•		16 (225)	3	0.08 m <sup>3</sup> /min (3 scfm)
24V870	Air Spray	3:1	•		•				•		16 (225)*	2	0.08 m <sup>3</sup> /min (3 scfm)
24V871	Air Spray	4:1	•		•				•		16 (225)*	2.5	0.08 m <sup>3</sup> /min (3 scfm)
24V872	Air Spray	5:1	•		•				•		16 (225)	3	0.08 m <sup>3</sup> /min (3 scfm)
24V873	Air Spray	6:1	•		•				•		16 (225)	3.5	0.08 m <sup>3</sup> /min (3 scfm)
24V874	Air Spray	1:1		•					•		16 (225)*	2	0.08 m <sup>3</sup> /min (3 scfm)
24V875	Air Spray	2:1		•					•		16 (225)	3	0.08 m <sup>3</sup> /min (3 scfm)
24V876	Air Spray	3:1		•					•		16 (225)*	2	0.08 m <sup>3</sup> /min (3 scfm)
24V877	Air Spray	4:1		•					•		16 (225)*	2.5	0.08 m <sup>3</sup> /min (3 scfm)
24V878	Air Spray	5:1		•					•		16 (225)	3	0.08 m <sup>3</sup> /min (3 scfm)
24V879	Air Spray	6:1		•					•		16 (225)	3.5	0.08 m <sup>3</sup> /min (3 scfm)
24V880	Air-Assist	1:1	•			•			•		200 (3000)*	2	0.74m <sup>3</sup> /min (26 scfm)
24V881	Air-Assist	2:1	•			•			•		200 (3000)	3	0.74m <sup>3</sup> /min (26 scfm)
24V882	Air-Assist	3:1	•			•			•		200 (3000)*	2	0.74m <sup>3</sup> /min (26 scfm)
24V883	Air-Assist	4:1	•			•			•		200 (3000)	2.5	0.74m <sup>3</sup> /min (26 scfm)
24V884	Air-Assist	5:1	•			•			•		193 (2900)	3	0.74m <sup>3</sup> /min (26 scfm)
24V885	Air-Assist	6:1	•			•			•		160 (2400)	3.5	0.74m <sup>3</sup> /min (26 scfm)
24V886	Air-Assist	1:1		•					•		200 (3000)*	2	0.74m <sup>3</sup> /min (26 scfm)
24V887	Air-Assist	2:1		•					•		200 (3000)	3	0.74m <sup>3</sup> /min (26 scfm)
24V888	Air-Assist	3:1		•					•		200 (3000)*	2	0.74m <sup>3</sup> /min (26 scfm)
24V889	Air-Assist	4:1		•					•		200 (3000)	2.5	0.74m <sup>3</sup> /min (26 scfm)
24V890	Air-Assist	5:1		•					•		193 (2900)	3	0.74m <sup>3</sup> /min (26 scfm)
24V891	Air-Assist	6:1		•					•		160 (2400)	3.5	0.74m <sup>3</sup> /min (26 scfm)
24V892	Airless	1:1	•				•		•		200 (3000)*	2	0.74m <sup>3</sup> /min (26 scfm)
24V893	Airless	2:1	•				•		•		200 (3000)	3	0.74m <sup>3</sup> /min (26 scfm)
24V894	Airless	3:1	•				•		•		200 (3000)*	2	0.74m <sup>3</sup> /min (26 scfm)
24V895	Airless	4:1	•				•		•		200 (3000)	2.5	0.74m <sup>3</sup> /min (26 scfm)
24V896	Airless	5:1	•				•		•		193 (2900)	3	0.74m <sup>3</sup> /min (26 scfm)
24V897	Airless	6:1	•				•		•		160 (2400)	3.5	0.74m <sup>3</sup> /min (26 scfm)
24V898	Airless	1:1		•					•		200 (3000)*	2	0.74m <sup>3</sup> /min (26 scfm)
24V899	Airless	2:1		•					•		200 (3000)	3	0.74m <sup>3</sup> /min (26 scfm)
24V901	Airless	3:1		•					•		200 (3000)*	2	0.74m <sup>3</sup> /min (26 scfm)
24V902	Airless	4:1		•					•		200 (3000)	2.5	0.74m <sup>3</sup> /min (26 scfm)
24V903	Airless	5:1		•					•		193 (2900)	3	0.74m <sup>3</sup> /min (26 scfm)
24V904	Airless	6:1		•					•		160 (2400)	3.5	0.74m <sup>3</sup> /min (26 scfm)
24W609	Airless	1:1	•					•		•	204 (3000)	1	0.48m <sup>3</sup> /min (17 scfm)

\* Max pump air pressure is limited below 7 bar (100 psi), for more data refer to instruction manual 333309.

\*\* See gun manual for additional air consumption.

GRACO BVBA Industrieterrein Oude Bunders  
Slakweidestraat 31 • B-3630 Maasmechelen  
Tel: +32 (89) 770 700 • Fax: +32 (89) 770 777  
E-mail: info@graco.be • http://www.graco.com

©2015 Graco BVBA 345065ENEU Rev. C 07/15 Printed in Europe.  
All other brand names or marks are used for identification purposes and are  
trademarks of their respective owners. All written and visual data contained in  
this document are based on the latest product information available at the time of  
publication. Graco reserves the right to make changes at any time without notice.

